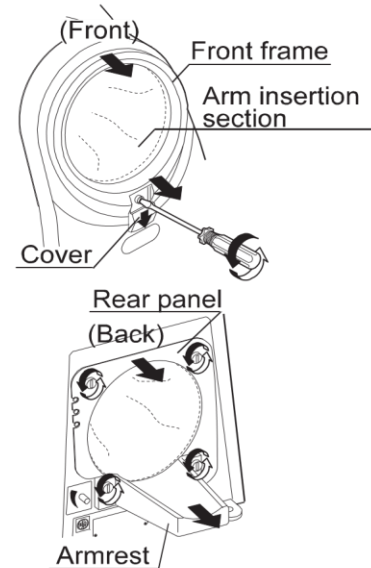


Replace the arm cuff cover as follows:

1. Locate the cover at the bottom of the arm insertion section. Slide the cover downward to open it. The screw is exposed.

Using the screwdriver, loosen the screw and remove the front frame.

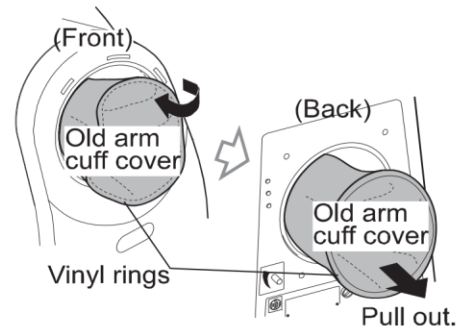
2. Remove the four screws on the rear panel to remove the armrest and the rear panel.



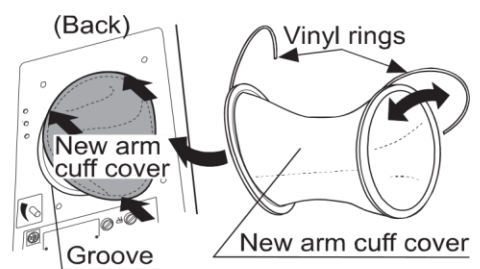
3. Remove the front vinyl ring of the arm cuff cover from the groove. Remove the rear vinyl ring of the arm cuff cover from the groove. Pull out the arm cuff cover.

**Note**

*The vinyl rings will be used to support the new arm cuff cover.*



4. Place a new arm cuff cover in the arm cuff. Secure the front and rear vinyl rings of the arm cuff cover in the groove. Smooth the cover cloth near the grooves.



5. Replace the rear panel, the armrest, and the front frame in the reversed order of removal. Slide the cover upward to secure it in position.

**Note**

*The arm cuff cover is a consumable. Purchase it separately.  
Remove the vinyl rings from the old arm cuff and install them in the new arm cuff cover.  
The vinyl rings are not included with the optional arm cuff cover.*

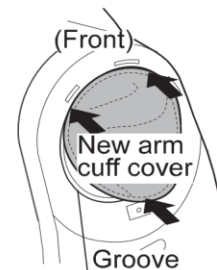


Fig.18 Arm cuff replacing procedure

